

MANUFACTURING CENTER
SILICONES LIMITED FORMULAR 100 SP
BOARD 012-0100 (310)

TECHNICAL DESCRIPTION

EFFECTIVE DATE: 05/07/90
STANDARD PRODUCTION

FILAMENT TYPE	:	KDF-2	
FILTER ROD LENGTH	:	125.0	MM
FILTER CIRCUMFERENCE	:	24.43	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.20	GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25134 X 4725H KC 45-M1	06-145-A
ANCHOR ADHESIVE	:	POLYMER 255-11	PVA 61-007-A
	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
DRY WEIGHT	:	77.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	77.74	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	83.94	GRAMS / 100 RODS

REASON FOR CHANGE : ANCHOR ADHESIVES UPDATED. NO WEIGHT CHANGE. IS
: TO H1Z

PREPARED BY : ALLYSON H. HILBORN
PREPARATION DATE : 5/01/90

PREPARED DATE : 5/01/90
PREPARED TIME : 16:11:34

APPROVED BY:

SUPERCEDED SPECIFICATION NUMBER: 3/26/90

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